



High Impact Polystyrene Prime Compound

Description:

Heat resistant grade

General

MFI (200°C/5kg)	ISO 1133	6	g/10min
Density	ISO 1183	1.05	g/cm³
Linear mould shrinkage	ASTM D955	0.4-0.7	%

Thermal

HDT/A (1,82MPa)	ISO 75A	80	°C
Vicat softening point (B50 (50N))	ISO 306	94	°C
Vicat softening point (A50(10N))	ISO 306	102	°C

Mechanical

Tensile stress at yield	ISO 527	22	MPa
Tensile stress at break	ISO 527	18	MPa
Elongation at break	ISO 527	15	%
Flex modulus	ISO 178	2300	MPa
Izod impact reverse (+23°C (notched))	ISO 180/1A	8	kJ/m²

Flammability

Flammability (3,2mm)	UL94	HB	-
Flammability (1,6mm)	UL94	HB	
Glow wire flammability index (2,0 mm)	IEC 60695-2-12	650	°C

Various

Surface resistivity	IEC 60093	1.00E+15	Ohm
Volume resistivity	IEC 60093	1.00E+15	Ohm.cm
Dielectric rigidity (Oil 1mm)	IEC 60243-1	60	kV/mm
CTI	IEC 60112	500	V

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Ravago Group Headquarters